



No	Part's Name	Material	Qt'y	Rev.Reason
1	M-Body	SCS13	1	
2	M-Handl	SCS13	1	
3	1.0S Body	SUS316L	1	Electro-Polishing
4	D-Main Shaft Ass'y	SUS316L+PTFE	1	Electro-Polishing
5	Diaphragm	PTFE/FKM	1	
6	JIS 5K 50A Flange	SUS316L	1	Electro-Polishing
7	1.0S 45° Sweep Elbow	SUS316L	1	Electro-Polishing

		区分	精級	中級	粗級	I.O. Technologies		MODEL
指示無き R面	普通寸法許容公差	—6	0.05	0.08	0.2			SD-B-25 M-1-2-0-7
		—18	0.08	0.10	0.3			
R =		—50	0.10	0.15	0.4			
		—180	0.20	0.30	0.8			
指示無き C面		—500	0.30	0.50	1.2			
		—1000	0.60	1.00	2.5			
C =		○	□	△	▽	△x		
	//	⊥			REV.	DATE	REV. REASON	CHECK
						I.O. Technologies		MATERIAL
						DATE		TITLE
						2000/11/1		Diaphragm Valve (Manual)
						APPROVED	CHECKED	DESIGNED
								S.OHTSUKA
								DRAWING No.
								T00177
								Free