



No	Part's Name	Material	Qt'y	Rev.Reason
1	M-Body	SUS304	1	
2	M-Handl	SCS14	1	
3	3.0S Body	SUS316L	1	Electro-Polishing
4	D-Main Shaft Ass'y	SUS316L+PTFE	1	Electro-Polishing
5	Diaphragm	PTFE/FKM	1	
6	JIS 10K 150A Flange	SUS316L	1	Electro-Polishing
7	3.0S 45° Sweep Elbow	SUS316L	1	Electro-Polishing
8	D-Back Up Rod	SUS304	1	
9	M-Connecting Rod	SUS304	1	
10	3.0S Tube	SUS316L	1	Electro-Polishing
11	M-Handl Cover	SUS304	1	

接液部材質

Diaphragm	PTFE
Body	SUS316L

区分	精級	中級	粗級
指示無差 R 面	-6 0.05	0.08	0.2
R =	-18 0.08	0.10	0.3
	-50 0.10	0.15	0.4
	-180 0.20	0.30	0.8
指示無差 C 面	-500 0.30	0.50	1.2
C =	-1000 0.60	1.00	2.5

△x	REV.	DATE	REV.REASON	CHECK

I.O. Technologies		MODEL	SD-B-80 M-1-2-0-6
		DATE	2003/03/25
MATERIAL		TITLE	Diaphragm Valve (Manual)
APPROVED	CHECKED	DESIGNED	DRAWING No.
K.OHTA		S.OHTSUKA	T00151
			Free